

WHAT IS CLAIMED IS:

1. A method for producing copolymer thermoplastic elastomer esters, the method comprising the steps of:

- 5 combining polyester and thermoplastic polyurethane in a twin screw extruder to achieve dispersions in ratios from 90:10 to 50:50; and,  
adding antioxidants, polymer modifiers, lubricants, and release agents to modify physical properties.

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